



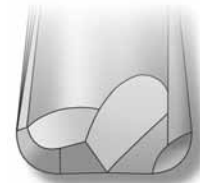
Niagara Cutter

END MILL MODIFICATION PRICE SCHEDULE



**Modifications & Coatings
in FIVE Business Days**

RADIUS



CHAMFER



CUT-OFF



FLATS



DIAMETER REDUCTION





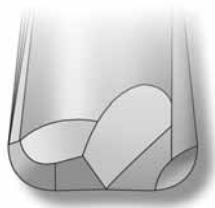
Niagara Cutter



To calculate your price for a modified tool, add the list price for the modification to the list price of the tool being modified. Then multiply

the sum by your normal discount for that product.

NOTE: Uncoated/Coated tool must be in stock to qualify for JIF delivery.



Radius Chart

Modification list to be added to standard list

Two & Three Flute / Radius	1-10 pcs.	11-25 pcs.	26-50 pcs.
.005 / .060"	\$9.30	\$8.40	\$7.60
.061 / .125"	\$11.10	\$10.00	\$9.00
.126 / .190"	\$13.00	\$11.70	\$10.50
.191 / .250"	\$14.80	\$13.30	\$12.00
.251 / .375"	\$16.70	\$15.00	\$13.50
.376 / .500"	\$22.20	\$20.00	\$18.00
.501 / .625"	\$25.90	\$23.30	\$21.00
.626 / .750"	\$33.30	\$30.00	\$27.00
.751 / 1.000"	\$40.70	\$36.60	\$32.90
Above 1.000"	\$50.00	\$45.00	\$40.50

Four & Six Flute / Radius	1-10 pcs.	11-25 pcs.	26-50 pcs.
.005 / .060"	\$13.90	\$12.50	\$11.30
.061 / .125"	\$16.70	\$15.00	\$13.50
.126 / .190"	\$19.40	\$17.50	\$15.80
.191 / .250"	\$22.20	\$20.00	\$18.00
.251 / .375"	\$25.00	\$22.50	\$20.30
.376 / .500"	\$33.30	\$30.00	\$27.00
.501 / .625"	\$38.90	\$35.00	\$31.50
.626 / .750"	\$50.00	\$45.00	\$40.50
.751 / 1.000"	\$57.40	\$51.70	\$46.50
Above 1.000"	\$66.70	\$60.00	\$54.00

Eight Flute / Radius	1-10 pcs.	11-25 pcs.	26-50 pcs.
.005 / .060"	\$17.40	\$15.70	\$14.10
.061 / .125"	\$20.90	\$18.80	\$16.90
.126 / .190"	\$24.30	\$21.90	\$19.70
.191 / .250"	\$27.80	\$25.00	\$22.50
.251 / .375"	\$31.30	\$28.20	\$25.40
.376 / .500"	\$41.70	\$37.50	\$33.80
.501 / .625"	\$48.70	\$43.80	\$39.40
.626 / .750"	\$62.60	\$56.30	\$50.70
.751 / 1.000"	\$71.90	\$64.70	\$58.20
Above 1.000"	\$83.30	\$75.00	\$67.50

PRICING EXAMPLE

To calculate your price for a Radius: (Example: EDP 61663, A345, 3/4" 3 Flute with a .090 radius)

- Identify the appropriate chart for the number of flutes (Example: 3 Flute)
- Identify the radius you are requesting (Example: .061 / .125)
- Determine the number of pieces (Example: 12 pieces)
- Take the list price per piece for the modification and add to the list price of the standard

This example: Standard 3 Flute list is \$142.00 / piece
 Radius Mod list is \$10.00
 New list for radiused tool \$152.00

- Apply your normal distributor discount

NOTE: Due to geometry restrictions, some modifications may not be possible.



Niagara Cutter



LOC Change / Cut Off

List Price

Two & Three Flute	1-10 pcs.	11-25 pcs.	26-50 pcs.
Up to .375"	\$11.70	\$10.50	\$9.50
.376 - .500"	\$13.90	\$12.50	\$11.30
.501 - .625"	\$16.30	\$14.70	\$13.20
.626 - .750"	\$18.50	\$16.70	\$15.00
.751 - .875"	\$20.90	\$18.80	\$16.90
.876 - 1.000"	\$23.10	\$20.80	\$18.70
1.001 - 1.250"	\$27.80	\$25.00	\$22.50
1.251 - 1.500"	\$32.40	\$29.20	\$26.30
1.501 - 2.000"	\$37.00	\$33.30	\$30.00

Four & Six Flute	1-10 pcs.	11-25 pcs.	26-50 pcs.
Up to .375"	\$15.40	\$13.90	\$12.50
.376 - .500"	\$18.30	\$16.50	\$14.90
.501 - .625"	\$21.50	\$19.40	\$17.50
.626 - .750"	\$24.40	\$22.00	\$19.80
.751 - .875"	\$27.60	\$24.80	\$22.30
.876 - 1.000"	\$30.60	\$27.50	\$24.80
1.001 - 1.250"	\$36.70	\$33.00	\$29.70
1.251 - 1.500"	\$42.80	\$38.50	\$34.70
1.501 - 2.000"	\$48.90	\$44.00	\$39.60

Eight Flute	1-10 pcs.	11-25 pcs.	26-50 pcs.
Up to .375"	\$19.10	\$17.20	\$15.50
.376 - .500"	\$23.00	\$20.70	\$18.60
.501 - .625"	\$26.70	\$24.00	\$21.60
.626 - .750"	\$30.60	\$27.50	\$24.80
.751 - .875"	\$34.40	\$31.00	\$27.90
.876 - 1.000"	\$38.30	\$34.50	\$31.10
1.001 - 1.250"	\$45.90	\$41.30	\$37.20
1.251 - 1.500"	\$53.50	\$48.20	\$43.40
1.501 - 2.000"	\$61.10	\$55.00	\$49.50



Diameter Reduction

Modify Diameter	List Price
.250 - .375"	\$11.60
.376 - .500"	\$13.20
.501 - .625"	\$15.30
.626 - .750"	\$17.30
.751 - .875"	\$19.40
.876 - 1.000"	\$21.40
1.001 - 1.250"	\$24.40
1.251 - 1.500"	\$28.50
1.501 - 1.750"	\$32.60
1.751 - 2.000"	\$40.70

NOTE: Due to geometry restrictions, some modifications may not be possible.



Chamfer

List Price

	1-10 pcs.	11-25 pcs.	26-50 pcs.
.005 / .060"	\$9.30	\$8.40	\$7.60
.061 / .125"	\$11.10	\$10.00	\$9.00
.126 / .190"	\$13.00	\$11.70	\$10.50
.191 / .250"	\$14.80	\$13.30	\$12.00
.251 / .375"	\$16.70	\$15.00	\$13.50
.376 / .500"	\$22.20	\$20.00	\$18.00
.501 / .625"	\$25.90	\$23.30	\$21.00
.626 / .750"	\$33.30	\$30.00	\$27.00
.751 / 1.000"	\$40.70	\$36.60	\$32.90
Above 1.000"	\$50.00	\$45.00	\$40.50



Weldon Flat/Whistle Notch

List Price

Size of Shank	1-5 pcs.	6-10 pcs.	11-25 pcs.	over 25 pcs.
3/8" - 5/8"	\$3.40	\$2.60	\$2.20	\$2.00
3/4" - 1.250"	\$5.60	\$4.29	\$3.63	\$3.30
Over 1.250"	\$11.20	\$8.58	\$7.26	\$6.60

NOTE: If your special requirements can't be quoted with the JIF Price Schedule, please contact our quotation department: 800-861-6111



Niagara Cutter

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